# VOLVO

**Service Manual** 

**Fault Tracing** 

Repairs

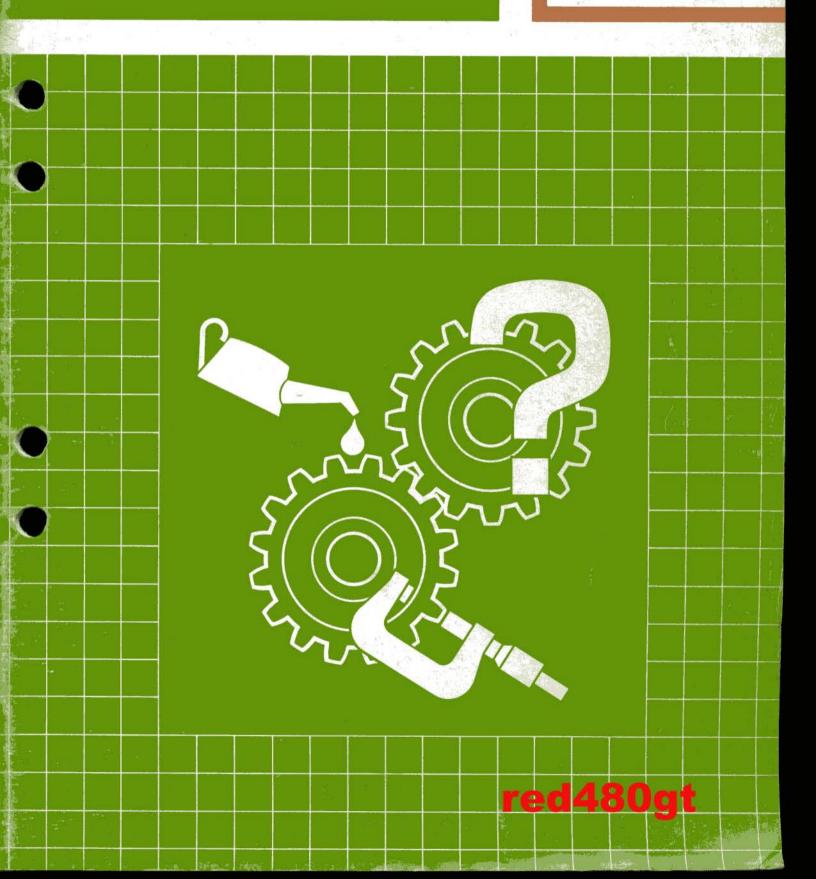
Maintenance

Section 8 (85-89)

Body Equipment

480

1986-19...



Volvo passenger cars are sold in different variants adapted to the specific requirements of the various countries. This market adaptation is based on such things as legal regulations, tax limitations and specific wishes of the market concerned.

For this reason illustrations and text may appear in this Service manual which are not relevant to the cars in your own country.

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Order number: TP 35415/1

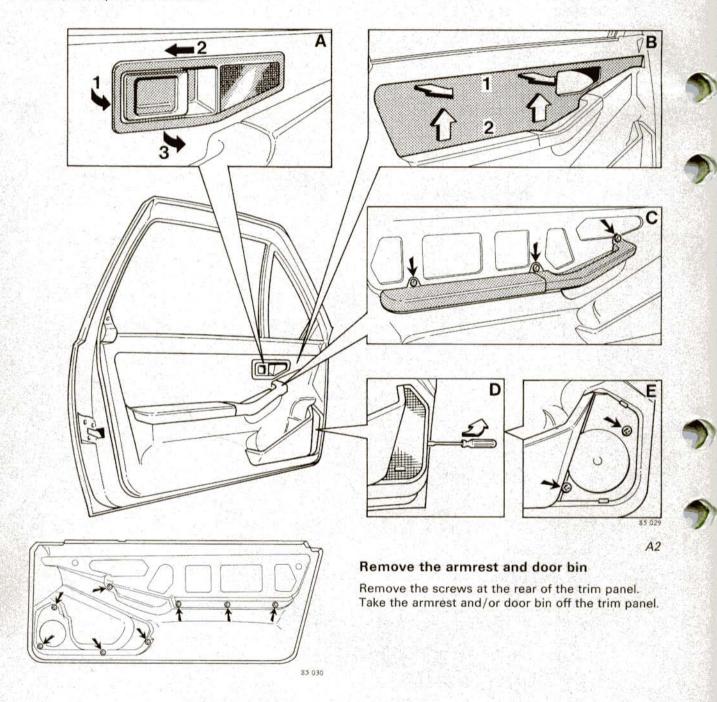
## Group 85. Interior

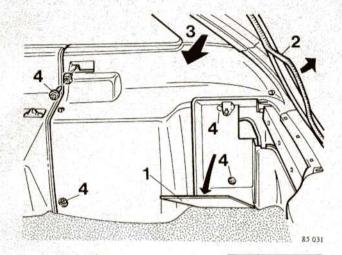
### A. Trim panels

A1

#### Removing/fitting a door trim panel

Carry out Operation A to E as shown in the drawings. Take the trim panel off the door.

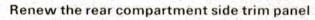




#### Renew the boot side trim panel

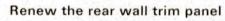
Remove the floor mat.
Remove the lens from the rear light unit.
Open the side panel hinged cover (1).
Partly release the tailgate weatherseal (2).
Remove the C-pillar trim panel (3).
Remove the screws (4).
Unhook the seat belt webbing and remove the trim panel; note the retaining clip.

A4



Remove the side trim panel from the boot.
Remove the seat backrest and cushion.
Remove the B-pillar trim panel
Release the sill trim panel (1) at the rear end.
Take the trim panel off the side panel (A).
Take the door bin out of the trim panel (B).
Remove the screws (2).
Remove the backrest release knob (3)
Remove the seat belt attachment.
Take the belt out of the trim panel.
Lift the trim panel up and remove.

A5



Remove the spare wheel cover (two bayonet catches (1)).

Partly release the tailgate weatherseal. Remove the lenses from the rear light units (2). Open the side panel covers (3). Remove the bulb holders (4).

Remove the screws (5) at left and right and take the trim panel out of the boot.

2 4 3 85 033

A6

### Renew the A-pillar trim panels

#### Above the dashboard:

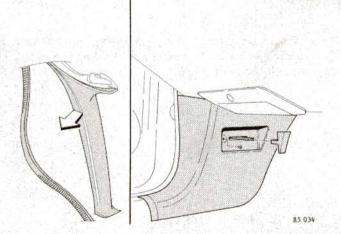
Partly release the door weatherseal.

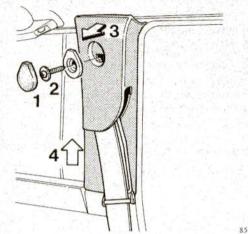
Pull the trim panel away from the A-pillar.

#### Under the dashboard:

Remove at the left the bonnet release knob (1). Remove the screw (2).

Pull the trim panel away from the A-pillar; note the clips at the right-hand side.

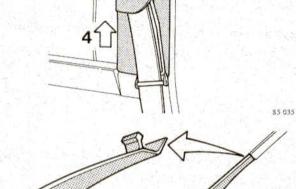




# Renew the B-pillar trim panel

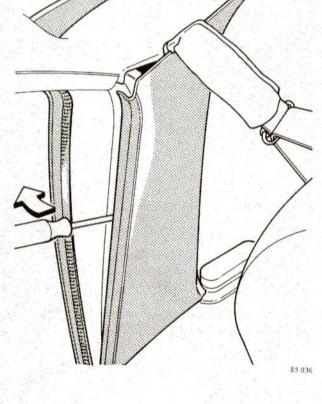
Remove the cap (1) and screw (2). Pull the trim panel away from the B-pillar: first at the top (3) and then at the bottom (4). Remove the seat belt upper anchorage bolt. Take the belt out of the trim panel.

A8

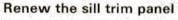


### Renew the C-pillar trim panel

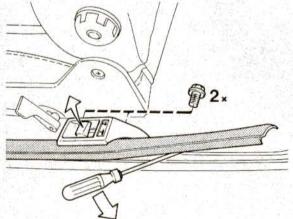
Partly release the tailgate weatherseal. Press the trim panel off the C-pillar using a screwdriver (3 snap-fasteners).



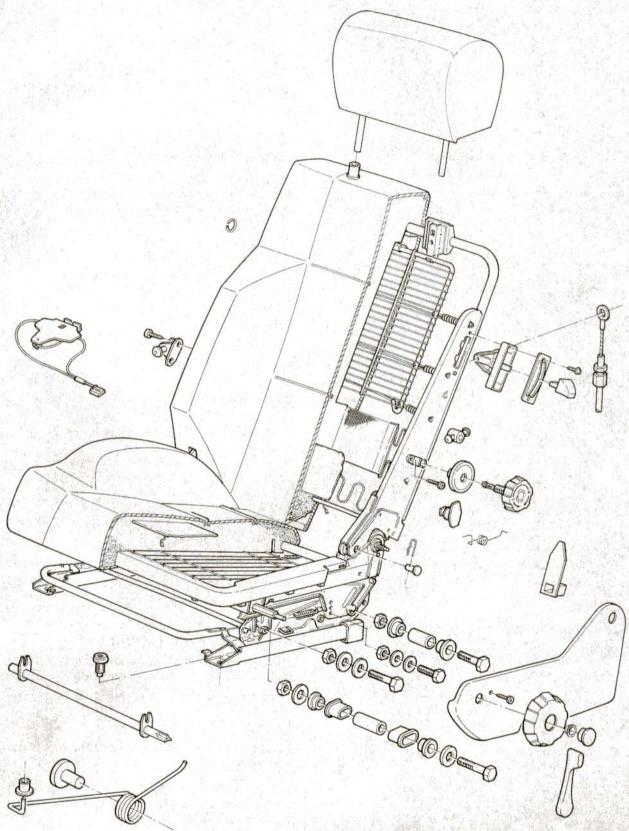
A9



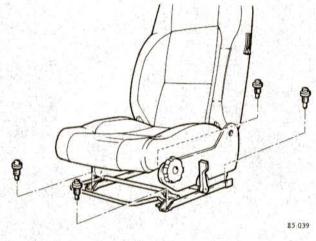
Remove the trim cover from the remote control lever at the driver's side (rectangular button and two bolts). Remove the sill trim panel with a screwdriver.



## **B.** Front seats



### B. Front seats, removing/fitting parts

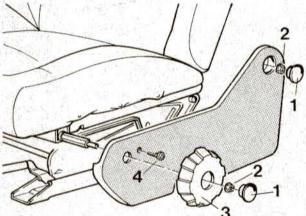


Remove the front seat

Remove the bolts.
Disconnect the wiring at the connectors.
Remove the seat.

Time

B1



Remove the adjusting mechanism cover panel

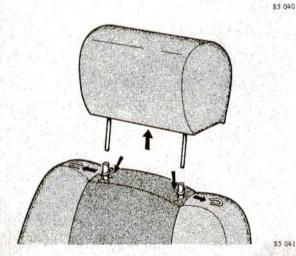
Remove the plugs from the handwheel and the cover panel (1).

Remove the lock nuts (2) with a socket-head screwdriver and take off the handwheel (3).

Remove the screw (4).

Remove the cover panel from the seat adjusting mechanism.

B3



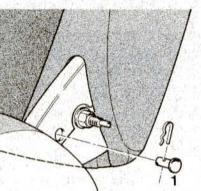
#### Remove the head restraint

Press the upholstery down, remove the circlips and pull the head restraint up and out of the seat backrest.

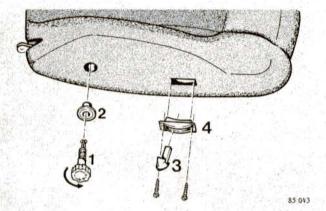
B4

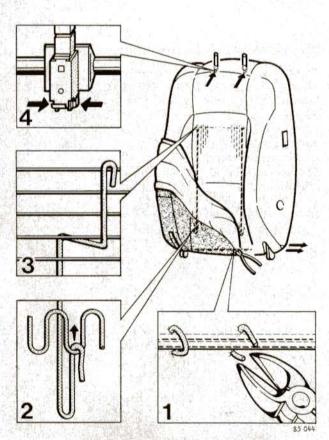
#### Fit the head restraint

Locate the circlips and slide the head restraint into the seat backrest.



85 042





#### Remove the seat backrest

Rake the backrest until the clevis pins (1) can be reached at left and right.

Release the two staples on the lower edge of the backrest.

Release the staple holding the elastic.

Disconnect the seat heating wiring at the connector. Remove the hairpin clips and clevis pins and lift the backrest off the cushion.

B6

**B5** 

# Remove the lumbar support handwheel and the backrest release knob

Turn the lumbar support handwheel (1) counter-clockwise until it rotates freely and then pull it out of the backrest.

Remove the protective grommet (2) from the backrest.

Pull off the backrest release knob (3) and remove the guide (4).

B7

#### Remove the backrest upholstery

Cut through the staples on the backrest lower edge and pull the two rods out of the upholstery (1). Slide the upholstery upwards.

Press the rods out of the cross-spring (2) at the bottom and hook them out of the backrest at the top (3).

**Note:** the loops of the cross-spring, to which the rods are attached, are bent at an angle to the rear.

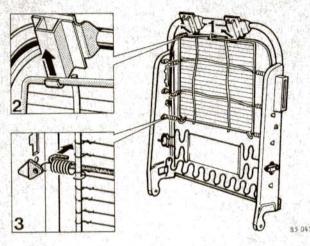
Press in the clips (4) of the head restraint guide and remove the backrest upholstery together with the head restraint upholstery from the seat.

B8

#### Remove the heating element and padding

Release the staple at the top end and remove the heating element from the padding.

Cut the padding free at the lower end and take it off the frame.



### Remove the back pad

Release the operating cable from the back pad (cut the staple at 1).

Lift the rod out of the two retaining strips (2) at the top

Unhook the springs at the sides and remove the back pad from the backrest (3).



B10

#### Remove the lumbar support

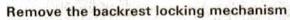
Remove the screws at left and right (1). Rotate the two brackets (2) a quarter turn and remove them from the backrest frame.

B11

#### Remove the lower spring

Bend open the retaining strips (3) at left and right. Remove the spring.

B12

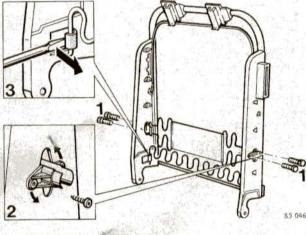


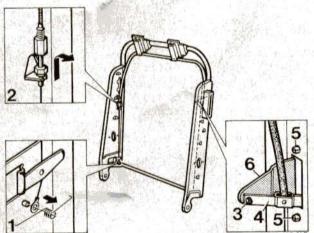
Remove the spring (1) from the lower edge (left and right) and disconnect the cable from the pin.
Release the adjusting mechanism (2) from the brac-

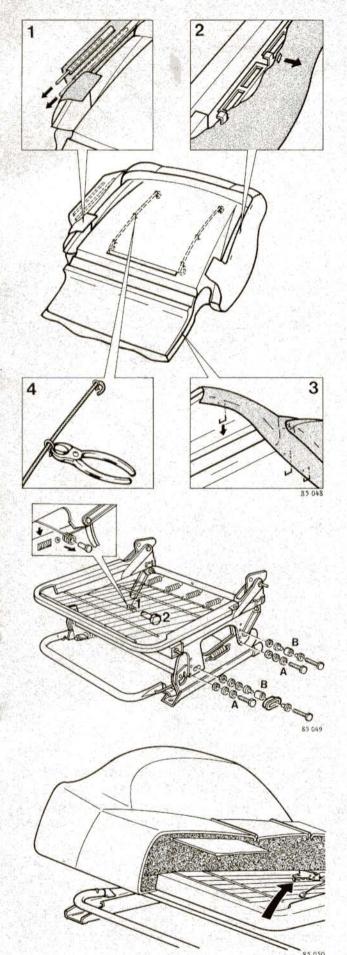
Press in the clip (3) and remove the cable together with the adjusting mechanism and the operating arm (4) from the backrest.

Press in the clips (5) and remove the bracket (6) from the backrest.

Important: when assembling, adjust the cable so that it is just tension-free.







B13

# Remove the seat cushion upholstery and padding

Cut through the staples all round and remove the two rods at the side from the seat belt lock (1).

Remove the clamps at the front end.

Release the upholstery from the lugs (2) and remove the upholstery together with the padding from the frame.

B14

# Remove the upholstery and heating element from the padding

Remove the staples at the rear end and fold the sides of the upholstery inwards (3).

Cut through the guide eyes (4) of the pull rods and remove the upholstery and heating element from the padding.

Note: the heating element can be removed from the rear of the cushion without removing or disassembling the seat; release the upholstery at the rear end and remove the staples.

B15

#### Remove the seat frame upper section

Unhook the springs (1) at left and right. Remove the bolts and fitted sleeves.

A Seat without height adjustment.

B Seat with height adjustment.

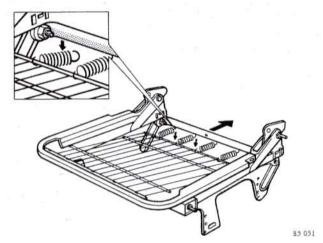
Tap the plastic plugs (2) out of the frame. Remove the seat frame upper section.

Important: the upper section complete with adjusting mechanism is set at the factory and must always be renewed as a complete unit.

B16

#### Remove the seat belt pressure switch

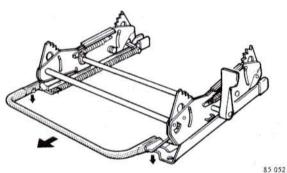
The switch is clamped under the spring mat.



#### Remove the seat springs

Remove the rod from the clamps at the front end and unhook the springs at the rear.

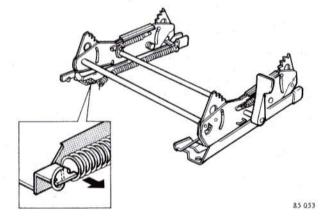
B18



#### Remove the front handle from the cushion

Press the springs down at left and right. Tap the handle forwards and off the frame.

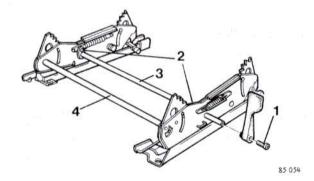
B19



# Remove the tension spring from the seat slides

Hook the spring out of the slide.

B20



# Remove the height adjustment operating handle and rods (driver's seat)

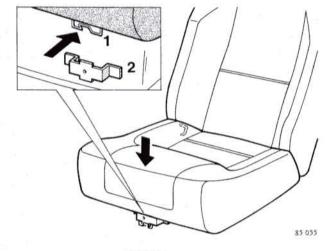
Remove the screw (1) and take the handle off the seat. Remove the clip (2) at left and right and take the rods (3) and (4) off the seat.

B21

### Assemble and fit the seat

The seat (parts) removal operations also indicate the points requiring special attention when fitting. Fitting is completed in reverse order to removal.

### C. Rear seats, removing and fitting parts



#### Remove the rear seat cushion

Press the cushion down.

Press the catch (1) rearwards and pull the cushion up. Unhook the cushion at the rear end.

C2

C1

#### Fit the rear seat cushion

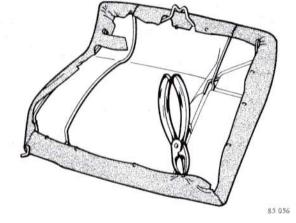
Hook the cushion into the bracket at the rear end. Press the cushion down at the front end and locate the catch behind the bracket (2).

C3

C4

### Remove the cushion upholstery and padding

Cut through the staples.
Release the rods.
Fold the upholstery to one side.
Release the hooks at the top end.
Remove the upholstery.
Take the padding off the wire frame.

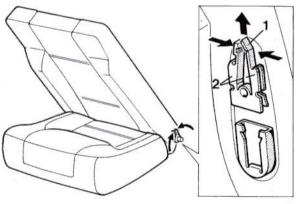


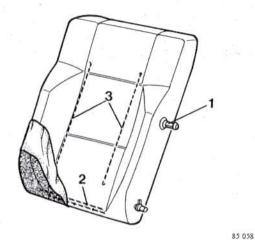
#### Remove the rear seat backrest

Tilt the backrest forwards to an angle of about 45°. Move the locking device (1) upwards.

Press the arms (2) inwards and at the same time pull up the backrest.

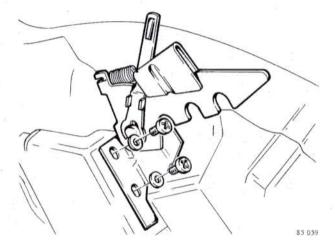
Take the backrest out of the hinge point at the other side





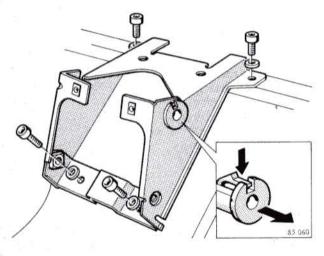
#### Remove the backrest upholstery

Unscrew the lock-pin (1) from the backrest.
Cut through the staples at the lower edge.
Remove the two small rods (2).
Pull the rods (3) out of the locking device and remove them from the upholstery.
Slide the upholstery off the backrest.
Remove the padding.



### Remove the backrest locking device

First remove the side panel. Remove the screws.



# Remove the backrest centre attachment bracket

Remove both backrests. Remove the bolts.

#### Renew the plastic hinge

Press the tab inwards and pull the bush out of the hole.

#### **Fitting**

The rear seats (rear seat parts) are fitted in reverse order to removal.

C6

C8

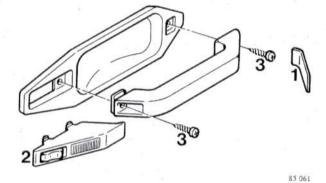
C9

### D. Removing/fitting the headlining

D1

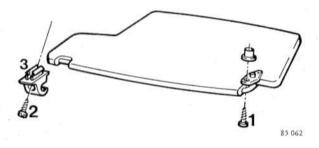
#### Remove:

- A, B and C-pillar trim panels
- Interior light



#### Remove the grab handles

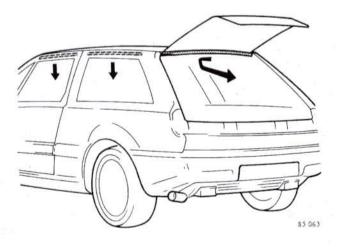
Remove the cover and lens (1) and the light fitting (2). Release the two screws (3) and remove the grab handle and baseplate from the roof.



#### Remove the sun visors

Release the screw (1) and remove the sun visor from the roof header panel.

Release the screw (2) and remove the clamp (3) using a screwdriver with a wide blade tip.



#### Remove the headlining

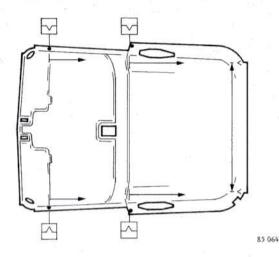
Support the headlining and pull loose the headlining mounting strips above the side windows and doors. Pull the headlining forwards and out of the rear end cover moulding.

Remove the headlining via the tailgate opening. Important: make sure that the headlining does not bend!

D2

D3

D4



#### Fit the headlining

Fit the mounting strips at the marked locations. Insert the headlining via the tailgate opening. Slide the headlining into the rear end cover moulding. Position the headlining at the front end and fit the sun visors.

Press the mounting strips securely into place.

Fit the A and C-pillar trim panels.

Slide the mounting strips into position and fit the B-pillar trim panel.

Fit the interior light and the grab handles.

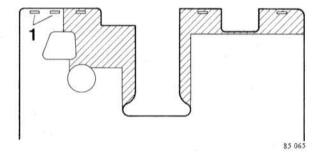
### E. Removing/fitting the carpeting

E1

E2

#### Remove:

- Both front seat assemblies and the rear seat cushions.
- The tunnel console.
- The cover panels under the dashboard.
- At left and right: the sill trim panels and the panels under the A-pillars.
- The lower slide rail: remove the bolt, slip the seat belt off the slide rail and unhook the rail from the body.



# Remove the carpeting

#### Note the electric wiring.

Cut off the carpeting as shown by the hatched area in the drawing:

- at the air inlet unit: as high as possible
- at the foot pedals: in the middle between the snap fasteners.

Release the two snap fasteners (1).

Pull the carpeting out from under the side trim panels.

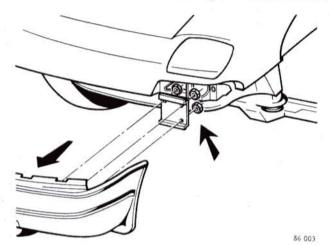
E3

#### Fit the carpeting

Cut the new carpeting to size, using the old carpeting as a template. Insert the wiring for the seat heating and seat belts through the carpeting at the correct point. Glue the carpeting in position over a width of about 5 cm at the incisions. Close the snap fasteners and fit the parts removed under Operation *E1*.

## Group 86. Bumpers

## F. Front bumper: removal/disassembly/assembly/fitting



#### Remove the front bumper

Raise the retracting headlights.

Remove the direction indicators and auxiliary driving lights at left and right.

Remove the self-tapping screws under the bumper. Remove the nuts.

Pull the bumper forwards and out of the body.

Disconnect the wiring for the fog lights at the connector.

Release the transmitter for the ambient air temperature.

Remove the bumper from the car.

#### Disassemble the front bumper and remove the grille

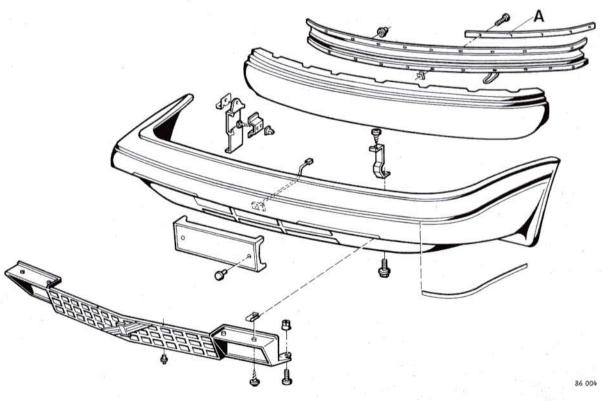
#### Assemble and fit the front bumper

Note the position of the strips (A). Fitting is in reverse order to removal. Position and secure the bumper.

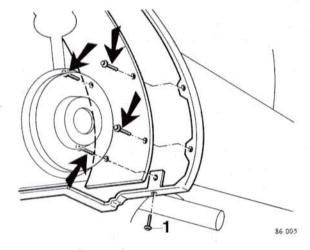
F3

F2

F1



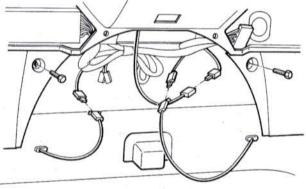
## G. Rear bumper: removal/disassembly/assembly/fitting



#### Remove the the rear wheel housing liners

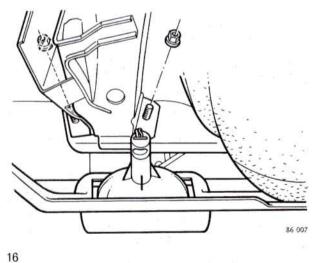
Release the screws.

Remove the bolt (1) and take the liner out of the wheel housing.



#### Disconnect the wiring

Disconnect the wiring for the number plate light and rear fog lamps (behind the spare wheel) at the connectors.



#### Remove the bumper

Remove the nuts at left and right. Remove the towing eye securing bolt from the bumper and take the bumper off the car.

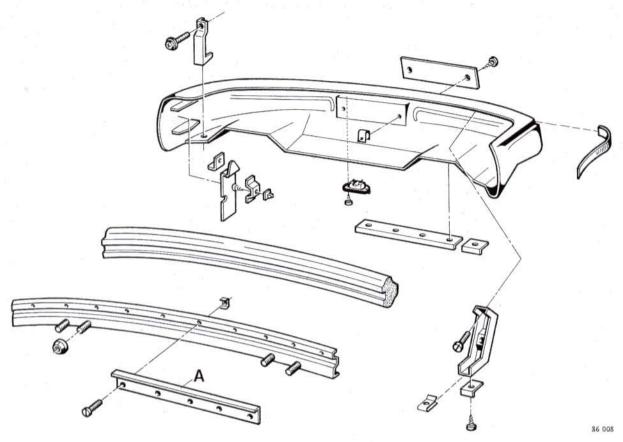
G2

G3

G1

G5

### Disassemble the bumper and remove the number plate lighting



#### Assemble and fit the rear bumper

Note the position of the strips (A).

Fitting is in reverse order to removal.

When fitting, make sure that the wiring for the number plate lighting is not pinched off between the bumper and the body.

Position and secure the bumper.

### Group 87. Heating and ventilation

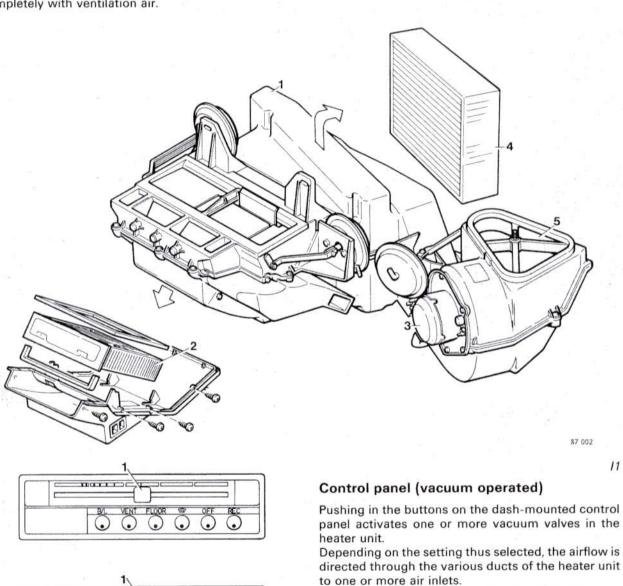
#### I. General

The heating system of the Volvo 480 comprises a heater housing (1) which contains the heater radiator (2), the booster fan (3) a number of regulating valves and, when the car is equipped with air-conditioning, the condensor

The heater radiator, through which coolant flows constantly, is maintained at operating temperature when the engine has warmed up. The temperature in the passenger compartment is regulated by directing (part of) the inflowing air through the heater radiator.

The regulating valves which direct the air to the various inlets are vacuum operated on models which are pre-engineered for air-conditioning, and mechanically operated on other variants. In both cases the temperature control valve is mechanically operated.

A recirculation valve (5), operated with the button marked REC, can be used to recirculate 90% of the air volume already in the car mixed with 10% ventilation air from the outside; alternatively, it can be used to refresh the interior completely with ventilation air.

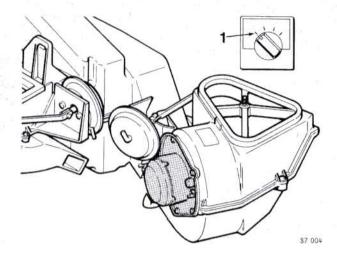


11

The required temperature setting is obtained by mo-

ving the temperature slide (1).

87 003



#### The booster fan

The booster fan is located in the heater housing and has four speed settings. The rotational speed of the fan is electronically controlled and is dependent upon the setting of the booster switch and the button selection on the dash-mounted control panel.

This means that the fan will not always rotate at the speed which has been selected with the booster switch.

In the AC/MAX position the fan will always run at speed 4; when the OFF push-button is engaged the fan will always run at speed 1.

### I. Checking the heating system

13

#### General

The table on the following page shows through which openings and at what velocity air should flow at different settings of the control panel and the booster switch.

#### Important

- The check must be carried out with the engine running, otherwise no vacuum will be present.
- Switching from one position to another takes about 5 seconds.
- Open all the air inlets on the dashboard.

#### Air-conditioning

The table also includes a brief check of the functioning of the air-conditioning system in so far as this affects the operation of the heating and ventilation system. A full system check and the repair and maintenance of the air-conditioning are dealt with in a separate Service Manual. **Note** that the air-conditioning is automatically engaged when certain positions of the heating system are selected (see last column).

#### Malfunctions

In the case of a malfunction check the functioning of the vacuum valve(s) shown in the last column, the vacuum lines from the inlet manifold and the electric wiring.

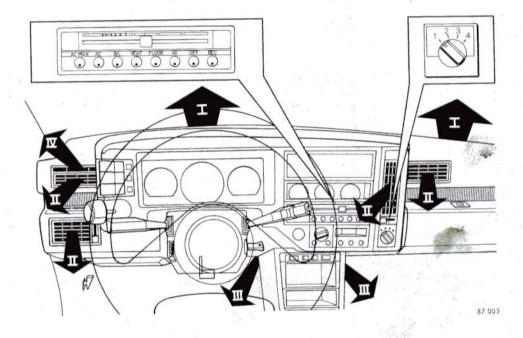
The removal/fitting of the various parts of the heating system is described later in this section.

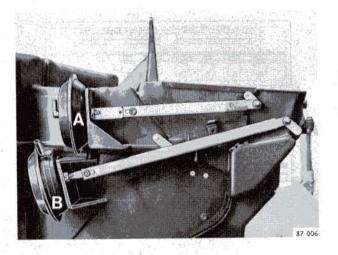
For the wiring diagrams, refer to the Repairs and maintenance Service Manual, Section 3.

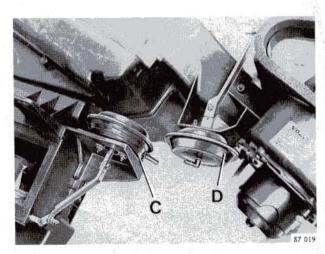
General

Push-button setting	Airflow through openings	Booster fan speed*	Vacuum diaphragm unit(s) energized	Air-conditioning on (if fitted)
OFF (+ REC)**	I + III + IV	1	A,B and D	no
DEF (+ REC)	I + III + IV	1,2,3,4	Α	yes
DEF + REC	I + III + IV	1,2,3,4	A and D	yes
FLOOR	III + IV	1,2,3,4	A and B	no
FLOOR + REC	111 + IV	1,2,3,4	A, B and D	no
VENT	II	1,2,3,4	C	no
VENT + REC	ii	1,2,3,4	C and D	no
B/L	11+111	1,2,3,4	В	yes
B/L + REC	11 + 111	1,2,3,4	B and D	yes
The Paris				
AC	11	1,2,3,4	C	yes
AC/MAX (+ REC)**	11	4	C and D	yes

Depending upon the switch setting, the booster fan will run at one of the indicated speeds.
 \*\* REC setting is automatically engaged.







### K. Removing/fitting the heater assembly

Remove the dashboard

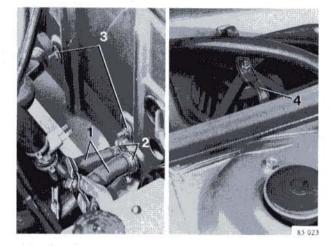
See Operations R1-R14.

46.5

K2

K3

K1



# Remove the heater unit (operations in the engine compartment)

Pinch off the coolant hoses (1).
Release the hose clips (2) and disconnect the hoses from the heater radiator (collect the escaping fluid).
Remove the two nuts (3).
Remove the bracket (4) from the fan housing.

85 024

# Remove the heater unit (operations inside the car)

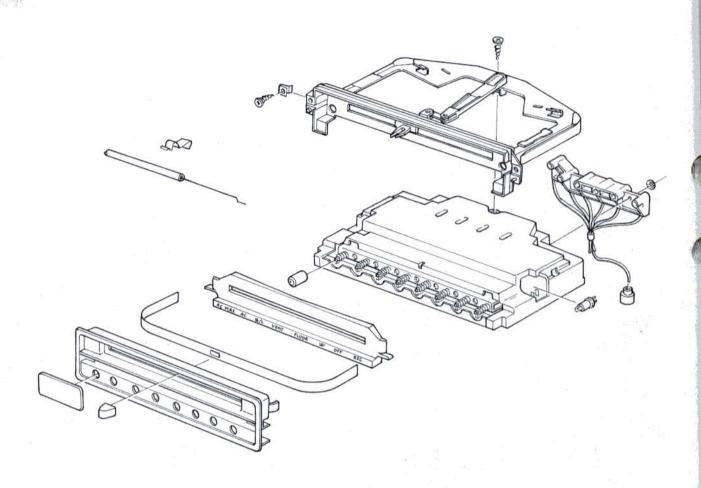
Remove the relay from the fan housing bracket. Remove the two screws. Lift out the heater unit.

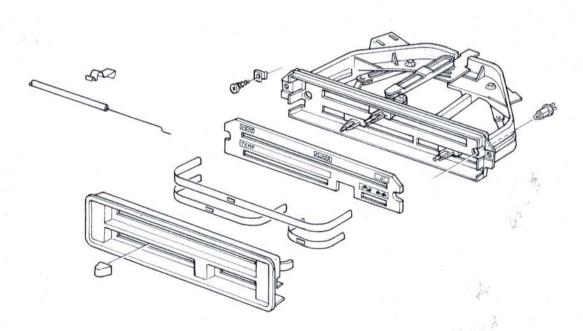
Fit the heater unit

Fitting is in reverse order to removal.

K4

# Heater control panels

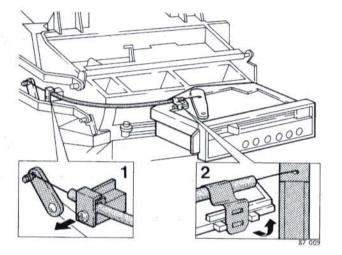


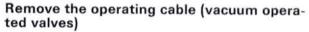


## L. Removing/fitting the control panel and operating cables

#### **Preparations**

Disconnect the battery negative cable. Remove the instrument panel (see Operations R6-R7).



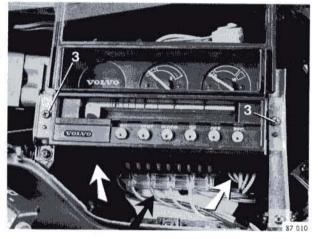


Release the screw (1) on the heater housing, take the outer cable out of the clamp and disconnect the inner cable from the operating arm.

Release the control panel and pull it part-way out of the dashboard (see the following operation).

Release the clip (2) on the control panel and hook the inner cable out of the operating arm.

Pull the cable out of the dashboard.



# Remove the control panel (vacuum operated variant)

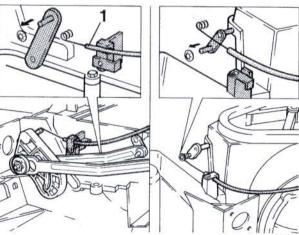
Disconnect the operating cable from the heater housing (see the above operation).

Remove the screws (3).

Pull back the control panel.

Release the connectors at the rear of the panel. Release the vacuum connecting block complete with

Remove the control panel together with the operating cable from the dashboard.



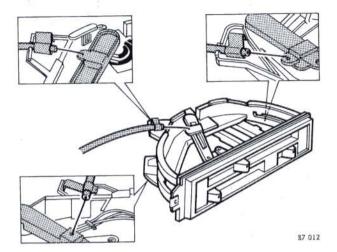
# Disconnect the cables from the heater housing (mechanically operated valves)

Release the screws and take the outer cables out of the clamps.

Disconnect the inner cables from the operating arms. **Note**: if the control panel is being removed on its own, only disconnect cable (1).

L2

L1



### Fit and adjust the cables and control panel

Fitting is in reverse order to removal.

Make sure that the valves can close fully.

If necessary, adjust the setting of the outer cable.

L5

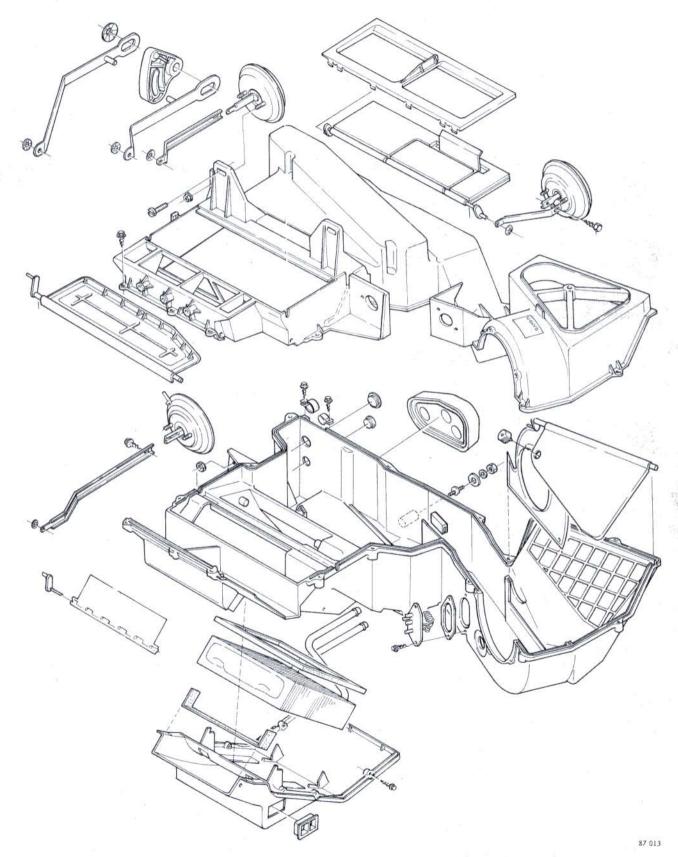
# Remove the control panel and/or operating cables (mechanically operated valves)

Release the control panel retaining screws.

- When all the cables are disconnected at the heater housing, the control panel can be removed together with the cables.
- If the control panel is being renewed on its own, pull the panel part-way out of the dashboard, remove the clamps from the outer cables and disconnect the inner cables from the operating

L6

## Heater unit



### M. Removing and fitting the heater radiator

M1

#### **Preparations**

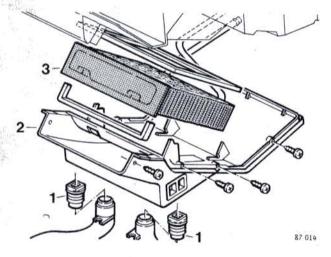
Disconnect the battery negative cable.

Remove:

- the console side panels
- the tunnel console front and rear sections See Operations *T1-T4*.

# Remove the heater radiator (operations in the engine compartment)

Pinch off the coolant hoses. Release the hose clips and disconnect the hoses from the heater radiator (collect the escaping fluid).



# Remove the heater radiator (operations inside the car)

#### Remove:

- the connecting sleeves (1)
- the screws in the cover panel (2) under the heater radiator.

Lift out the heater radiator (3).

M4

M3

#### Fit the heater radiator

Fitting is in reverse order to removal.

#### Note:

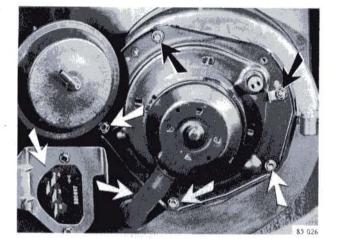
- Top-up with coolant.
- Run the engine warm and check the heater for correct operation.
- Check the coolant level and top-up as necessary.

## N. Removing/fitting the booster fan assembly

N1

#### Preparations

Disconnect the battery negative cable. Remove the glove-box. Remove the cover plate under the dashboard.



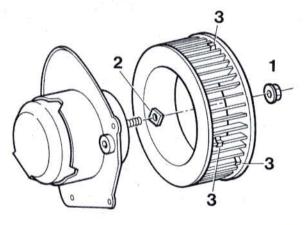
#### Remove the booster motor

Disconnect the booster motor wiring at the connec-

Disconnect the hose.

Remove the screws all round and disconnect the earthing cable.

Turn the booster assembly so that the flat section can slide past the vacuum diaphragm unit and then take the booster motor out of the heater housing.

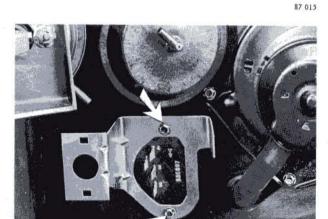


#### Remove the fan wheel

Remove the nut (1).

Take the fan wheel and the stop plate (2) off the motor shaft

Important: small balancing weights (3) are clipped at intervals around the fan wheel; these must **never** be removed or relocated.



#### Remove the resistor

Disconnect the wiring at the connector and remove the relay from the bracket.

Remove the screws.

Remove the mounting frame and the resistor.

N5

N4

#### Assemble/fit the booster fan and resistor

Assembly/fitting is in reverse order to removal. Take special note of the seal when fitting the booster motor.

N2

N3

# O. Removing/fitting the regulating valves in the heater unit

#### Preparations

Disconnect the battery negative cable.

Remove the dashboard assembly (see operations R1-R14). To remove the capacity regulating valve and the defroster regulating valve (Operations O2 and O3) it is not necessary to remove the heater unit from the car. The heater unit must, however, be removed in order to disassemble the temperature control valve and the air control valve (Operation 04).

02

01

# Remove the capacity regulating valve

Note: the drawing shows the capacity regulating valve in the vacuum operated variant; the method of removal/fitting is the same for both variants. The vacuum operated variant (with auxiliary valve) has an operating rod, however, at both left and right.

Remove the operating mechanism (1). Remove the foam-rubber joint (2).

Press in the four locking tabs (3) of the cover plate. Remove the cover plate and take the regulating valve(s) (4) out of the heater unit.

03



Remove the cup washer (1) from the valve shaft (vacuum operated variant).

Slide the shaft (2) out of the heater unit, using a screwdriver to lever it out.

Remove the end piece (3).

Withdraw the valve (4) through the opening.

Note: the lower surface of the shaft is flat. Grease the shaft lightly when fitting and support the heater unit.

## Remove/fit the temperature control valve and/or the air control valve

Remove the heater assembly.

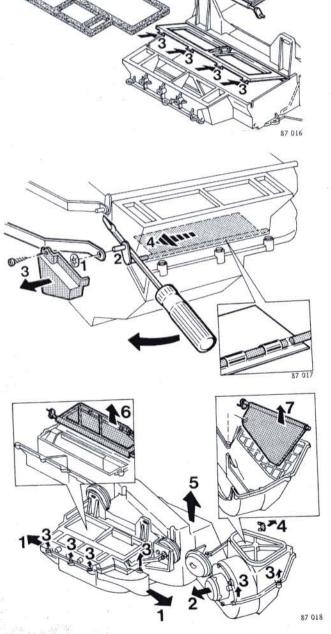
Remove the left and right side ducts (1) from the floor air vent.

Remove the booster motor (2).

Remove the screws (3) all round and take off the clip

Remove the heater upper section (5).

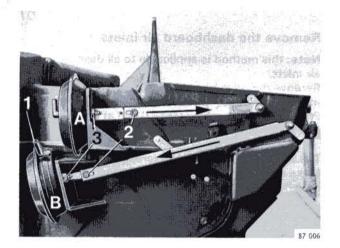
Withdraw the temperature control valve (6) and/or the air control valve (7) from the heater unit.

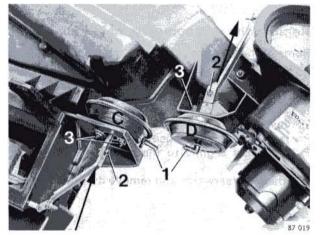


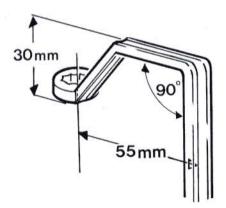
### P. Removing/fitting the vacuum diaphragm units

#### Note:

If the vacuum diaphragm units are being renewed on their own, it is not necessary to remove the dashboard.







#### Remove the vacuum diaphragm units

- A Capacity regulating valve
- B Defroster regulating valve
- C Capacity regulating valve (auxiliary valve)
- D Air control valve

Disconnect the vacuum hose from the connecting pipe (1).

Disconnect the operating arm (bolt 2).

Remove the nuts (3).

When renewing vacuum diaphragm unit (D) on the car, use an angle-head ring spanner.

Remove the vacuum diaphragm unit.

P2

P1

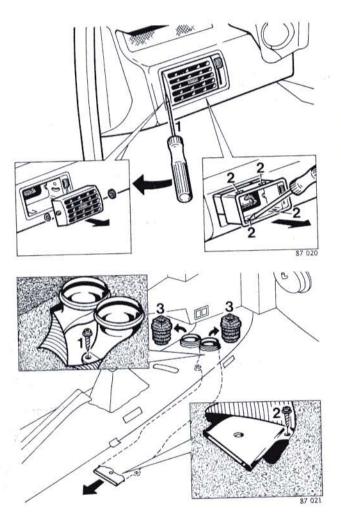
### Fit and adjust the vacuum diaphragm units

Locate and secure the vacuum diaphragm unit. Press the operating arm of the vacuum diaphragm unit in the direction indicated by the arrows and fasten in position.

Secure the vacuum hoses on the connecting pipes (1); note the colours:

- A Blue
- B Orange
- C Green
- D Red

# Q. Removing/fitting the air inlets/ducts



Fit the air inlets/ducts

Fitting is in reverse order to removal.

# Remove the dashboard air inlets

Note: this method is applicable to all dash-mounted air inlets.

Remove the grille by levering it away from the outermost pivot point (1).

Press in the four locking tabs (2) and at the same time pull the air inlet out of the dashboard.

The air inlets are fitted in reverse order to removal. Make sure that the hose is properly secured to the air inlet housing.

## Remove the rear compartment air duct

Remove the tunnel console and the front seat(s). Make minimum incisions in the carpet so as to reach the screws (1 and 2).

**Important:** when making the incisions, take care not to cut the wiring under the carpet.

Remove the screws (1 and 2) under the carpet. Press down the rubber sleeves (3).

Pull the pipe slightly to the rear and remove the

Pull the pipe rearwards and remove it from under the carpet.

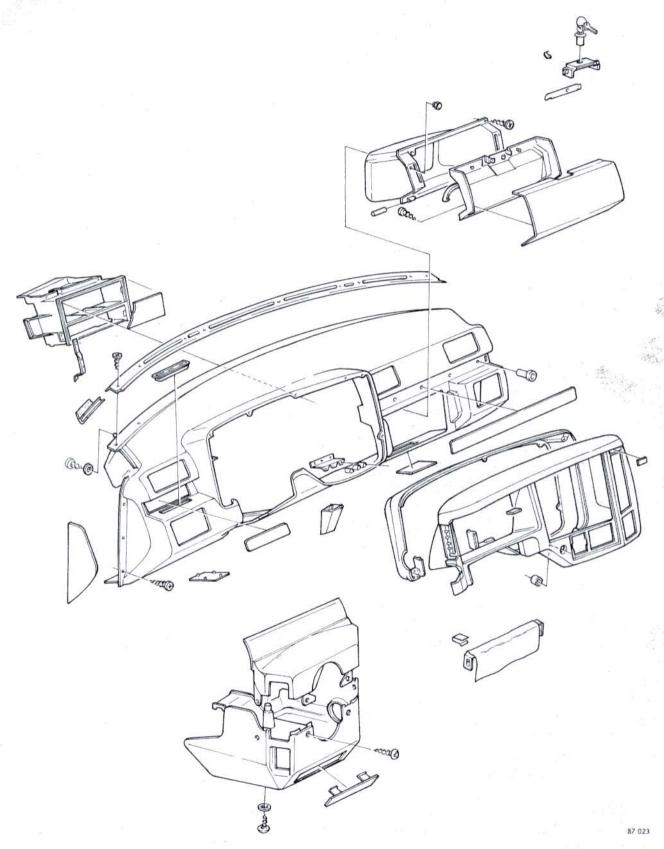
Q3

02

01

# **Group 88 Interior fittings**

## Exploded view of dashboard



# R. Removing/fitting the dashboard

R1

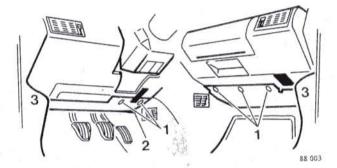
R2

R3

R4

#### **Preparations**

- Remove the two A-pillar trim panels under the dashboard.
- Remove the tunnel console front and rear sections. see Operations T1-T4.
- Remove the steering wheel, the trim covers from the steering column and the steering column stalks (see the Repairs and Maintenance Service Manual, Section 6).



## Remove the panels under the dashboard

Remove the A-pillar lower trim panel (A) at the driver's side.

Remove the expander-fasteners (1).

Take the panel out from under the dashboard.

Fitting:

Hook the lip (2) over the tunnel console side panel. Support the panels at point (3) on the A-pillar trim panels.



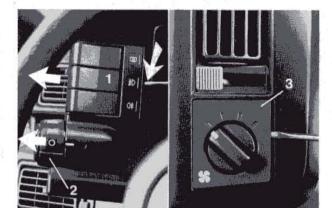
#### Release the relay box

Disconnect the battery negative cable. Remove the cover from the relay box. Remove the screws and lower the relay box into the car interior.



Remove the windscreen wiper arms. Remove the trim mouldings under the windscreen. Remove the (four) screws.





#### Remove the switches

Press in the tab via the hole and pull the tumbler switches (1) out of the panel.

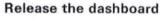
Pull the lighting switch (2) to the left and out of the panel.

Remove the booster fan switch (3).



R7

R5

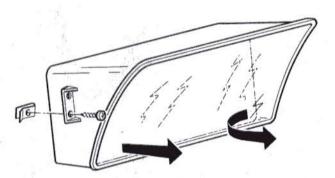


Remove the cover plate (1). Remove the screws (2).

Pull the dashboard panel rearwards so that the instrument panel can be reached.

Release the connectors at the rear of the dashboard panel.

Note: the connector of the information centre switch is connected directly to the instrument panel and can only be released after the instrument panel has been removed from the dashboard.



#### Remove the instrument panel

Remove the screws at the left.

First move the left-hand side of the instrument panel rearwards and then hook it out at the right.

Release the connectors at the rear of the panel. Take the instrument panel out of the dashboard.



38 007



### Remove the glove-box

Remove the screws and pull the glove-box out of the dashboard.

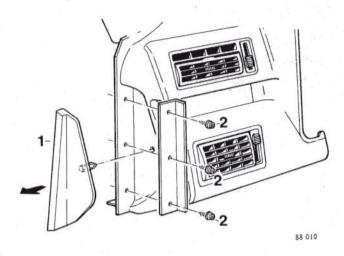
Release the lighting connectors and remove the glove-box from the dashboard.

R

R8

### Remove the heater control panel

See Operations L1-L6.



#### Release the dashboard

Partly release the door weatherseals at both sides. Remove the end panels (1) at both sides.

Remove the screws (2).

Remove the dashboard brackets from the heater housing.

Take the wiring harness behind the glove-box out of the clips at left and right.

Disconnect the wiring from the throttle switch.

Pull the dashboard sufficiently rearwards so that the connections can be reached at the rear of the dashboard

R11

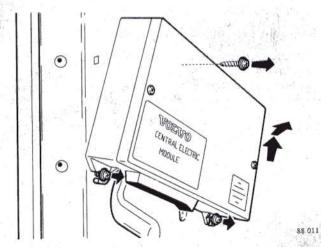
## Disconnect the wiring behind the dashboard at the right

- the connector for the ambient air temperature transmitter (blue/brown, green/yellow)
- the connector for the Electronic Control Unit
- the door switch connector
- 3 connectors against the bulkhead
- 2 connectors for the booster fan

R12

## Disconnect the wiring behind the dashboard at the left

- the door switch connector
- the connectors on the connector panel
- the connector (blue/brown, brown/red, green)
- the lower connector of the CEM
- the connector/earthing cable on the body
- the two red power supply cables on the fuse box
- the connector (orange/brown/red)



R13

### Remove the dashboard assembly

Release the lower two screws and then remove the upper screw of the CEM.

Lift out the CEM and release the upper connector. Release the wiring harness connectors for the centre console.

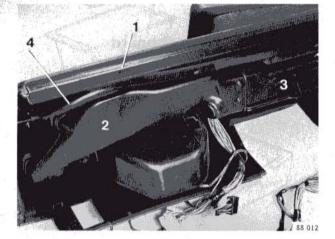
Remove the dashboard assembly.

R14

#### Fit the dashboard

The dashboard is fitted in reverse order to removal.

## S. Transferring parts to the dashboard



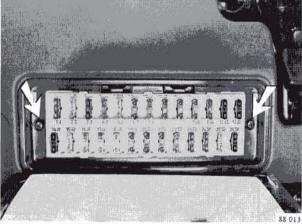
#### Heater trunking

Remove at the top the cover panel (1) and the rubber joint (9 screws).

Remove the large diameter trunking (2) at left and right.

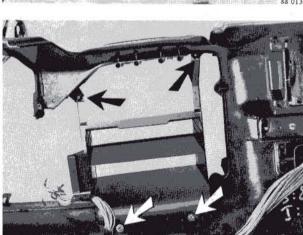
Remove the branch pipe (3) together with the round distributing pipes (4).

Remove the connecting piece.



#### Fuse box

Remove the screws and take out the fuse holder. Remove the fuse box cover and casing.



#### Remove the heater control panel

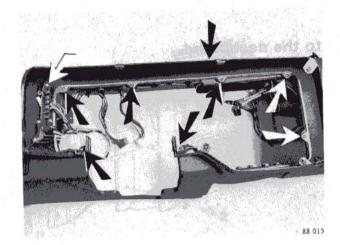
Remove the screws.

Cut through the wiring harness tie-fasteners and remove the panel and wiring harness assembly.

S1

35

S3

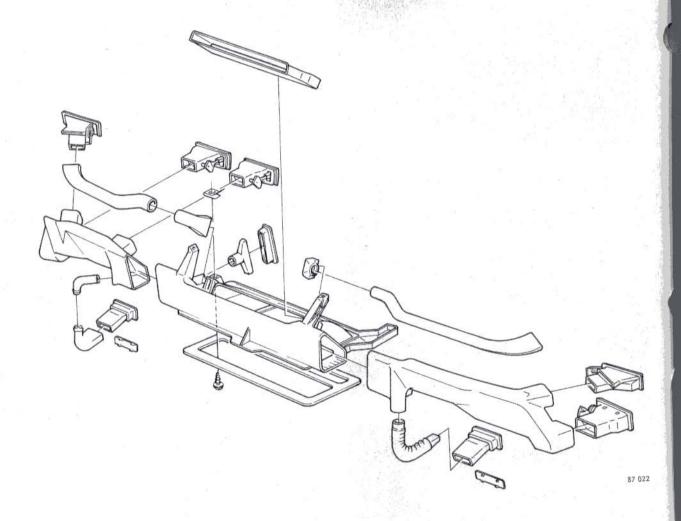


## Instrument binnacle rear mask

#### Remove:

- the junction block
- the screws from the instrument binnacle rear mask
- the instrument binnacle rear mask

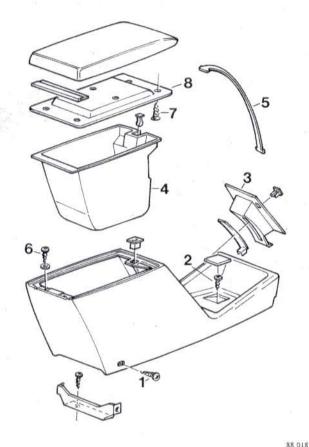
# Exploded view of heater trunking behind the dashboard



#### T. Tunnel console: removal/fitting, transferring parts

#### Note:

in order to remove the console front section, the rear section must be removed first.



Remove the console rear section

Remove:

- the screws (1)

- the cover plate and the screw (2).

Slide the handbrake handle forwards and off the lever. Prise the top end of the switch panel (3) out of the console.

Disconnect the wiring at the connectors and remove the panel.

Take the console off the tunnel.

T2

T1

#### Remove the console locker cover

Open the hinged cover to the raised position.

Pull the locker (4) up and out of the console (note the limiting strap (5)).

Remove the screws (6) and take the cover off the console.

T3

#### Remove the cover inside panel

Remove the screws (7).

Take the inside panel (8) off the cover; note the hinge and the limiting strap.

T4

#### Remove the console front section

Remove:

- the ashtray (1) and the screw (2) from the ashtray unit
- disconnect the wiring for the lighting and cigar lighter and remove the ashtray unit (3) from the console.

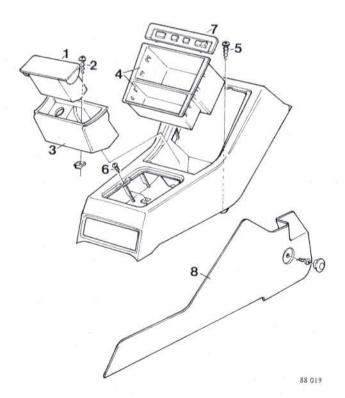
Pull the two stowage trays (4) out of the console and remove the two screws (5).

Release the gear lever dust gaiter from the console and remove the two screws (6).

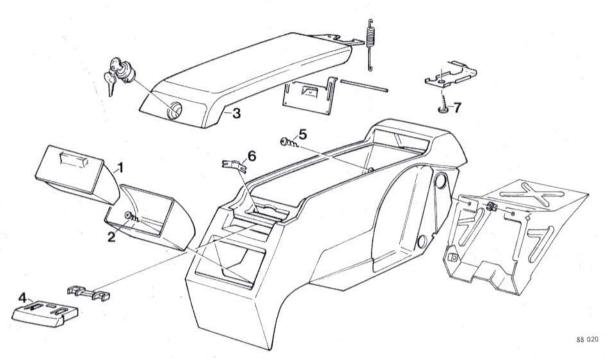
Press the switch panel (7) up and out of the catches and put it to one side.

Remove the console side panels (8) at left and right. These are held in place with grip-fastening tape; position correctly when fitting.

Take the console off the tunnel.



# U. Lockable console between rear seats: removal/fitting, renewing parts



## Remove the lockable console assembly

Remove the ashtray (1).

Remove the screws (2) and take the ashtray unit out of the console.

Open the console hinged cover (3) to the raised position (press in the catch (4)).

Remove the screws (5) inside the console at the rear end.

Remove the rear seat backrests.

Remove the seat belt anchorage bolts at left and right.

Remove the lockable console assembly.

## Disassemble the lockable console assembly

Slide the catch (4) out of the console. Remove the leaf spring (6).

Remove the screw (7) at the rear end. Swing the hinge up and take off the cover.

Remove the two screws and take off the hinge. Press in the clips inside the cover and at the same time press out the lock.

## Assemble and fit the lockable console assembly

Fitting is in reverse order to removal.

U1

38

U2

U3

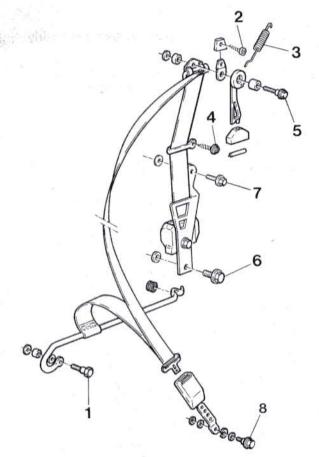
#### V1-V3. Removing/fitting a front seat belt

V1

V2

#### Preparations

Remove the side trim panel alongside the rear seat (see Operation A4). Remove the B-pillar trim panel (see Operation A7).



Remove the inertia reel seat belt assembly

Release the lower slide rail (1) and slip the belt off the rail (if necessary, unhook the slide rail rear end from the body).

Remove the screw (2) from the anchorage plate, pivot the swing link to the rear and unhook the spring (3) from the upper anchorage point.

Remove the screw (4).

Remove the upper bolt (5).

Remove the bolt (6) and screw (7) from the belt retracting unit.

Remove the seat belt assembly.

V

#### Remove the belt lock

Take out the front seat.

Remove the bolt (8) and take the belt lock off the seat.

#### Fitting

Fitting is in reverse order to removal.

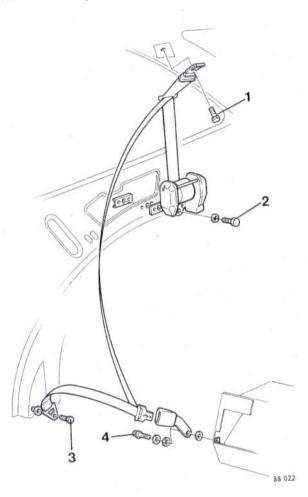
## V4-V7. Removing/fitting a rear seat belt

#### Preparations

#### Remove:

- the side trim panel from the boot
- the rear seat cushion
- the stowage bin from the side wall alongside the rear seat
- the C-pillar trim panel

Lower the headlining at the rear end until the upper anchorage point of the seat belt can be reached (see Operations D1-D4).



## Remove the inertia reel seat belt assembly

#### Remove:

- the bolt (1) from the upper anchorage point
- the bolt (2) from the belt retracting unit
- the anchorage bolt (3).

Take out the seat belt assembly.

V5

#### Remove the belt lock

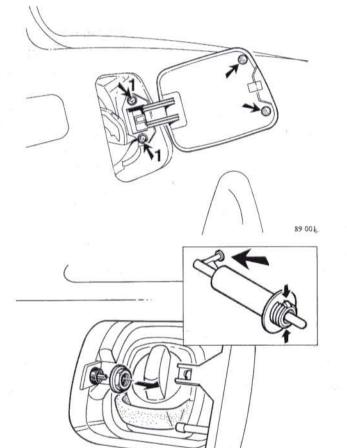
Remove the rear seat backrest. Release the bolt (4) and remove the belt lock.

#### **Fitting**

Fitting is in reverse order to removal.

## **Group 89 Miscellaneous**

## W. Removing/fitting the hinged fuel filler cap



#### Remove the hinged panel

Open the panel.
Remove the screws (1).
Take off the panel.
Remove the two rubber stops from the panel.
Fitting: position the panel before tightening the screws.

W2

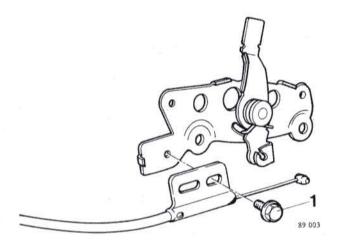
W1

#### Remove/fit the lock

Remove the side panel at rear-right (in the car). Remove the lock retaining nut behind the hinged panel.

Remove the lock from the inside (the lock is retained by the slotted hole of the remote control mechanism).

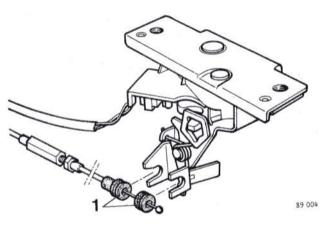
# X. Removing/fitting the fuel filler cap/tailgate remote control cable



#### Disconnect the fuel filler cap/tailgate cable from the operating mechanism alongside the front seat

Remove the button and the trim cover from the operating mechanism (see Operation A9). Remove the bolt (1).

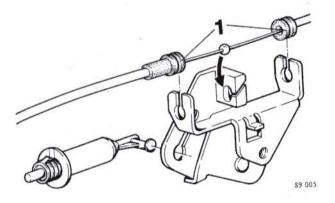
Take the cable out of the lever.



## Disconnect the cable from the tailgate catch

Remove the rear wall centre panel (see Operation A5). Release the catch.

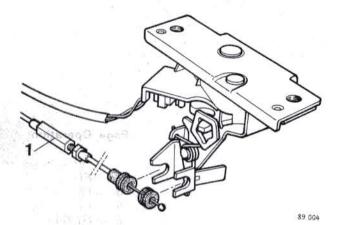
Carefully remove the two cable guides (1) from the catch using a screwdriver.



## Disconnect the cable from the tank lock release mechanism

Remove the side trim panel from the boot. Remove the bolt from the release mechanism. Carefully remove the two cable guides (1) from the bracket arms and take out the release mechanism. Note: make sure that the release mechanism is hooked into position behind the lock of the hinged filler cap.

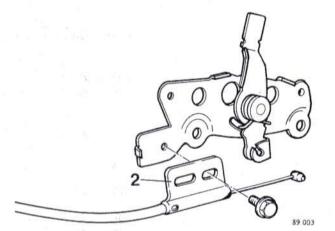
X1



#### Remove the cable

Remove both rear seat cushions.
Remove the seat belt slide rail.
Remove the cable clip from the sill.
Partly release the side trim panel alongside the right-hand rear seat.
Release the cable clamp on the inner wall.
Remove the cable towards the front.

X5



#### Fit and adjust the cable

Screw in the adjusting mechanism (1) fully. Move the tailgate lock to the **closed** position. Move the adjuster plate (2) of the operating mechanism to the middle position. Fit the cable in reverse order to removal. Check the fuel filler cap and tailgate release mechanism for correct operation.

#### Adjusting

The release action of the **hinged fuel filler cap** can be adjusted by slightly tilting the release mechanism. The release action of the tailgate can be adjusted with the adjuster plate (2).

Important: the operating cable of the tailgate release unit must never be tensioned, otherwise this will cause the built-in switch to remain 'on' and so disturb the normal working of the alarm system.

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